



## Hose Skimmer Manual

### SAFETY INFORMATION

Always keep the safety information and manual close to the machine.

The device may only be operated at a regulations-compliant shockproof outlet (230 V supply voltage).

**If it must be assumed that danger-free operation is no longer possible, operation of the device must be stopped immediately and measures taken to prevent its being operated inadvertently. This assumption is to be made in the case of visible damage to the housing, mains cable or supply line of the float switch, or if the device ceases to function.**

Devices are additionally checked for electrical safety prior to shipment (inspection in accordance with DIN VDE 701).

### MOUNTING INFORMATION

Simple and safe mounting at practically any machine tool or container is possible thanks to the magnetic mounting system included with every standard shipment.



be blown out with compressed air.

### COMMISSIONING

The device may only be operated at a regulations-compliant shockproof outlet (230 V supply voltage).

**Prior to commissioning, the swivel arm must be positioned at a 15 degree angle. Loosen and remove the screw in order to swivel.** The belt tension can be set by loosening the screw and pulling out the swivel arm. However, please ensure that the belt is not too tight.

When first commissioned, the new stripper plate friction may be too great and the motor blocked. A few drops of oil or cooling lubricant on the stripper may solve the problem.

Then check the function of the float switch. To do so, move the float switch upward manually - the status light switches off and the motor stops.

The ideal submersion depth at the lowest level of coolant must be at least 2-3 cm.

### MAINTENANCE

The Hose Skimmer requires practically no maintenance if operated properly. Nevertheless, the oil removal system or oil separator may become clogged in the case of highly viscous oil layers and high levels of particulate matter (casting dust, etc.) in the coolant. The hoses and removal system can then